

Packaging item:	114x58x186 mm - 38 mm Screwcap
Content net:	1 litre
Date:	1-9-2011
Internal code:	N/A

Container Features			
Feature	Specification		
Nominal Volume	1.00 litres		
Gross Lidded Capacity	1.10 litres		
Container Weight	140 gr		
Body material	0.20 mm TS275		
Top End Material	0.29 mm TS275		
Bottom End Material	0.30 mm TS275		
Container Dimensions			
Item	Feature	Specification	Tolerance
HE	Overall Height	203.00	± 1.00
H	Container Heigt Over Seams	186.00	± 1.00
AA	Body Internal Dimersion (major axis)	114.00	-ref
AB	Body Internal Dimension (minor axis)	58.00	-ref
AC	Over Seam Dimenson(major axis)	116.00	-ref
AD	Over Seam Dimenson(minor axis)	60.00	-ref
Remarks	Container size to BS 5740		
	Welded Side Seam		
	Only the following Closure References are UN Certified:		
	1) UCP 38mm "Cloc-Loc" (CRC) Cap		
Screw Neck Dimension			
Item	Feature	Specification	Tolerance
DIH	Aperture Opening Inside Diameter	30.20	+0.00 - 0.05
DTM	Thread Minor Diameter	37.14	+0.00 - 0.25
DTO	Thread Outside Diameter	38.86	+0.00 - 0.25
OH	Overall Height	20.96	±0.25
TP	Thread Pitch	4.23	ref
Remarks	Screw Neck to BS 6499		
Container Marking and Performance			
Feature	Specification		
UN Packaging Marking	3A1/Y1.2/150/**/F		
Screw Cap Closing Torque	3 N m		
Drop Test	1.2 metres		
Stack Test	3.0 metres at Relative Density of 1.2		
Hydraulic Pressure Test	150kPa		
Remarks	** Year of manufacture		

