

Aerosol can specifications

15.0 bar

Ø65ss x h

Dimensions: Ø65ss x h
Test pressure: 15.0 bar
Description: Aerosol can, straight-sided
Internal lacquer: Internally plain
Customer: General

Cans produced according to: FEA - standards of September 1993 and corresponding EN norms ISO 90-3, TRG 300, EC 75/324 amended by EC 94/1 and 2008/47/EC and 2013/10/EU, European norm 10333

Material: Tin plate according to EN10202: 2001
Sideseam: WIMA welded, with or without nitrogen

Pressure specification: Minimal deformation pressure: 15 bar
 Minimal burst pressure: 18 bar

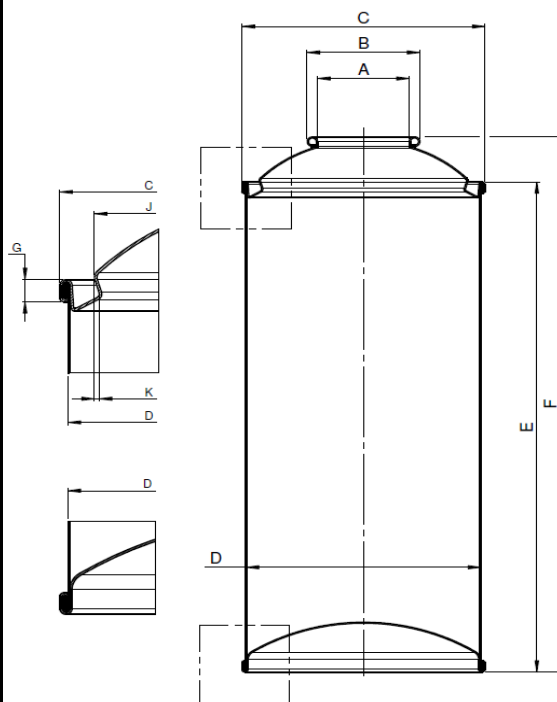
Print: If, multicolored offset print (print inks free of heavy metals) plus clear varnish

Tinplate specifications:

	Body	Top	Bottom
Tinning	E 2.0 / 2.0	D 4.0 / 2.8	E 2.8 / 2.8
Finish	Fine Stone	Fine Stone	Fine Stone
Thickness (mm)	See 'data per can height'	0.36	0.36

Dimensions:

	Nominal	Tolerance
Body diameter (D)	65.8	± 0,3
1-inch opening internal (A)	25.4	± 0,1
1-inch opening external (B)	31.2	± 0,2
Contact height	4.0	± 0,15
Overseam diameter of cone (C)	68.7	± 0,3
Seam length of cone (G)	3.3	± 0,15
Tangent line (H)	n.a.	
Snaplock diameter (J)	58.5	± 0,1
Snaplock depth (K)	>0.10	



Data per can height:

	Nominal height	157	195	240				Tolerance
Height over double seam (E)		157	195	240				± 0.5 mm
Overall height (F)		172.5	210.5	255.5				± 0.7 mm
Nom. fill volume (liq. prop.)		400	500	600				
Nom. fill vol. (compr. gas)		300	400	500				
Brimfull capacity (ml)		520	650	800				see EN15007
Body thickness (mm)		0.17	0.17	0.18				
Weight (g)		77.4-85.6	87.4-96.6	103.0-113.8				

Internal lacquer system(s):

Not lacquered
Body: -
Side stripe: -
Top: -
Bottom: -

External lacquer:

Body: White/transparant primer + Decoration + glossy/mat finishing lacquer
Side stripe: None / With side stripe
Top: Clear / White varnish
Bottom: Clear / White varnish

Container performance:

Each new combination of aerosol specification and product must be testpacked by the customer, unless otherwise agreed between Mus Verpakkingen BV and the customer. All can sizes are 100% tested on micro leakage and a pressure of 10 bar. Micro leakage is here defined as 3 cm³/min gas leakage at a pressure of 10 bar.

Delivery:

Cans in compression pack on one-way or returnable pallets with stretch film

Palletization:

Can size	Euro pallet (1200x800)		Industry pallet (1200x1000)		TDV pallet (1420x1120)	
	No. of cans	Total height	No. of cans	Total height	No. of cans	Total height
Ø65ss x 157	1188 (1248)	1170	1404	1170	2160 (2052)	1180
Ø65ss x 195	990 (1040)	1113	1170	1113	1800 (1710)	1198
Ø65ss x 240	792	1180	936	1180	1440 (1368)	1167

Remark: (...) = no. of cans when produced on line 847

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